

## **SYLLABUS**

### **MECHANICAL ENGINEERING**

#### **1. APPLIED MECHANICS:**

- (i) Coplanar & Concurrent Forces: Forces, types of forces, coplanar & concurrent forces, resultant of forces, condition of equilibrium. Numerical problems.
- (ii) Friction: Definition, slipping & rolling friction, laws of sliding friction, co-efficient of friction, angle of friction numerical problems.
- (iii) Simple machine: Machine, velocity ratio, mechanical advantage, efficiency, law of machine, pulley, differential pulley block, wheel & axle. Numerical problems.
- (iv) Centre of gravity & moment of inertia: Centre of gravity of plane figures, moment of inertia & radius of gyration of plane figures. Numerical problems.

#### **2. STRENGTH OF MATERIALS:**

- (i) Stress and strain: Load, types of loads, stress, types of stresses, relation between stress and strain, Hook's law, modulus of elasticity, modulus of rigidity Linear & lateral strain, poisson's ratio, volumetric stress and strain, bulk modulus. Relation between E.G. & K. Riveted & welded joint, strength & efficiency, stresses due to change in temperature. Numerical problems.
- (ii) Shear forces & bending moment: Definition, S.F. & B.M. diagram, simply supported & over hanging beams with concentrated & uniformly distributed load, cantilever with concentrated & uniformly distributed load. Numerical problems.
- (iii) Torsion & deflection of beams: Angle of twist, torsion equation, methods of determining deflection of beams-simple supported & cantilever, loaded with concentrated load & U.D.L. numerical problems.

#### **3. FLUID MECHANICS:**

- (i) Fluids & properties of fluids: Specific weight, density, pressure, pressure measuring devices. Transmission of pressure hydraulic press, total pressure, centre of pressure, metacentre, metacentric height, equilibrium of floating bodies. Numerical problems.
- (ii) Flow of fluid: Types of fluid flow, continuity equation total energy of flowing fluid total heat. Bernoulli's equation, co-efficient of velocity, discharge & contraction, petot tube, venturimeter. Numerical problems.
- (iii) Flow through pipes, Reynolds number, pipe friction equation. Numerical problems.
- (iv) Open channel flow: Difference between open channel and pipe flow. Chezy's equation, economic section.

#### **4. THERMODYNAMIC:**

- (i) Introduction: Difference between heat and temperature, measurement of heat and temperature.
- (ii) Properties of gas: Definition, properties of perfect gas, behavior of perfect gas with relation to pressure, volume and temperature. Characteristics of gas equation, internal energy, enthalpy & entropy-definition of sp. Heat of gasses, critical temperature.
- (iii) Laws of thermodynamics: General energy equation, first & second law of thermodynamics, process and cycles.

117

Difference thermodynamics processes constant pressure, constant volume, isothermal, adiabatic, polytropic & throttling process.

- (iv) Air cycles: Carnot cycle & reversed Carnot cycle, application of the cycles in engines and refrigerators.

#### **5. THEORY OF MACHINES:**

- (i) Link motion: Definition, structure, link, kinetic pair, sliding, turning & screw pair, kinematics chain-mechanism, machine, inversion. Crank and slotted link quick return motion mechanism, pantograph, instantaneous centre, velocity diagram.

- (ii) Belt, Rope & Chain Drive: Friction drive, types of belt drive, velocity ratio, effect of belt thickness & slip on velocity ratio, creep of belt, open & cross drive, power transmitted by belt, centrifugal tension, width of belt, V-belt, rope drive & chain drive. Numerical problems.
- (iii) Clutch, Brake & Dynamometer: Single plate clutch, multiple plate clutch, brake function & types.  
Dynamometer-function, type-pony brake and rope brake dynamometer, torsion dynamometer.

#### **6. FLUID MACHINES:**

- (i) Air compressor: Classification-reciprocating air compressor, single stage compressor, multi stage compressor power, efficiency, capacity control.  
Rotary compressor- fan, blower, cycle work, power & efficiency, troubles in air compressor & their remedies.
- (ii) Impact of jet: Impact of jet on plane and curved vanes, velocity diagram, work power & efficiency. Numerical problems.
- (iii) Pump: Reciprocating pump-types, working procedure, efficiency, air vessel, coefficient or discharge, slip, power-centrifugal pump-types-single stage & multistage, working principles, velocity diagram, power, efficiency, layout of pumping system.
- (iv) Water Turbine: Classification, velocity diagram, work, power, efficiency, draught tube, specific speed, characteristic curves, troubles & their remedies.

#### **7. MANUFACTURING PROCESS:**

- (i) Manufacturing of Iron & Steel: Introductory, pig iron, cast-iron, rough iron, steel, effect of carbon, mild steel, medium-carbon & high carbon steel.
- (ii) Introduction to Metallurgy: Crystalline structure & grain directive, micro structure, thermal equilibrium diagram of steel, transformation of Austenite during nonisothermal cooling & isothermal decomposition of Austenite.
- (iii) Heat Treatment of Steel: Heat treatment process full annealing, process annealing, isothermal annealing, hardening, tempering & defects.
- (iv) Soldering: Soft soldering, hard soldering & brazing.
- (v) Welding: Oxy-acetylene welding-process & equipments, flame cutting, operation & safety.  
Metal arc welding-welding process, electrode, uses.
- (vi) Forging: Forging practice, different forging methods & machine, forging defects, inspection & safety.

118

#### **8. HOT ENGINE:**

- (i) Steam boiler: Function of steam boiler, types of boiler and working principles of different types of boiler, boiler construction, mountings, accessories, pipe fittings.  
Boiler fails, burning equipments & ash handling.
- (ii) Steam Engine: Working principle of steam engine, ranking cycle, engine component & function, indicator diagram, effective pressure, I.H.P, B.H.P, thermal efficiency mechanical efficiency.
- (iii) Internal Combustion Engine: Introduction difference between I.C. engine & external combustion engine, classification-otto, diesel, dual combustion, two stroke, four stroke, single-acting, double acting, vertical, horizontal.  
Cycle of operation n-four stroke otto, diesel & dual combustion cycle, cycle efficiency comparison between otto & diesel cycle.  
S.I. engine-petrol engine, engine parts, cylinder, piston ring, connecting rod, crank, crank case, cam & cam shaft.  
Carburetion of fuel, air fuel mixture, carburetor, choke, gear valve timing.

C.I. engine-diesel engine & engine parts, fuel injection system, air injection & airless injection, fuel pump, fuel injectors combustion of C.I. engine-cooling system of I.C. engine-air cooling & water cooling lubrication of I.C. engine-purpose of lubrication, properties of lubricants, parts to be lubricated & the common methods used in lubrication.

**9. PRODUCTION CONTROL AND MATERIAL MANAGEMENT:**

- (i) Organization: Introduction, principle of organization, level organization, senior executive, intermediate executive, junior executive.
- (ii) Foremanship and leadership: Function of foreman, qualification quality of foreman, the art of leadership, foreman as leader, solving problems-sequence of metros study, breaking down a job, aspect of testing, metros to be examined.
- (iii) Production Control & Quality Control: Introduction, planning, casting, order quality, rating, scheduling, dispatch, progress, control, material control, benefit of quality control.

**10. MACHINE POLLS:**

- (i) Metal Cutting & Cutting Tools: Metal forming, tool geometric and chip formation, mechanism of cutting, economic of cutting.
- (ii) Lathe: Function, lathe part, tool mechanism.
- (iii) Lathe tool, Accessories & attachment & operation: Different types of tools used in lathe, check, face plate, plate & carried, straight turning, shoulder turning, eccentric turning, chamfering, knurling, facing, grooming, spinning, taper turning & thread cutting.

**11. PRIME MOVER AND BOILER:**

- (i) Boiler: Properties of steam, boiler & component, types boiler & their working principles, boiler mounting & accessories, fuel, fuel burner & combustion, feed water treatment, boiler cleaning.

119

Steam turbing: Function, types, estimation of work, power & efficiency.

Gas turbing: Working principle, compressor, combustion chamber, starting motor, cycle & efficiency.

I.C. Engine: Working principle of petrol & diesel engine, two stroke cycle & four stroke cycle, single suction & double acting, vertical & horizontal engine component & parts, fuel ignition cooling & exhaust system, common fault & rectification.

Water turbine: Classification estimation of work, power and efficiency.

**12. AUTOMOBILE ENGINEERING:**

- (i) Fuel system for petrol engine, fuel system or diesel engine, intake & exhaust system, engine lubrication, cooling system, ignition system.
- (ii) Suspension system, steering, brake, clutch, gear box rear wheel transmission, chassis lubrication, body recondition, garage tools & equipments.

**13. MACHINE TOOLS:**

- (i) Drilling Machine: Types, description of different types, spindle drive mechanism, operation, cutting speed & feed.
- (ii) Milling Machine: Types description & function, milling cutter tool holder, care of milling cutters & holding devices, dividing head, index plate, indexing & choice of gears calculations.  
Cutter setting, horizontal & vertical boring.
- (iii) Grinding: Kinds of grinding, types of grinding machine, composition of grinding wheels.  
Selection of grinding wheel, mounting, dressing, truing, balancing.

Capstan & Turret Lathes: Principle parts, difference between capstan & turrets lathe, operation, tooling scheduling chart, cutting speed, feed & depth of cut.

**14. PLANT MAINTENANCE ENGINEERING.**

(i) Maintenance & installation of Mechanical Equipments: Instrument used for maintenance work, maintenance of guides surface of machine tools, fitting of key, bearing coupling, clutches & their defects & repair.

Installation of engine & machine, marking & leveling of foundation alignment  
coupling & fixing of engine machine.

Maintenance of mechanical equipments etc. fans exhaust system, blower & dust  
collecting equipments, corrosion control by using chemical detergent.

(ii) Power Plant: Test, repair & maintenance of boiler & muting, maintenance of feed  
water heater, economizer, pre-heater, and fuel pump, fuel burner, water treatment  
plant.

Periodic inspection & maintenance, over hauling of I.C. engine, ignition & fuel  
system maintenance.

(iii) Electrical maintenance: Examination & retesting of electrical fitting, motors switches  
etc. locating fault, repair, safety procedure to be adopted.

120

**15. DRAWING ESTIMATING AND COSTING:**

Bill of material, element of estimating & costing of furniture's & patterns, estimation,  
estimating & costing of casting and different component parts, estimating & costing  
of sheet metal work.

\*\*\*\*\*

Disclaimer : The above syllabus is broadly indicative but not exhaustive